

Date: Thursday, 11/06/2009 11:56:49 AM
 User: Julie Dawson

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	RIB		
Job Number	48506			Part Number	D29893		
Estimate Number	13669			Drawing Number	D2989 REV D (PG.4)		
P.O. Number				Project Number	N/A		
This Issue	11/06/2009	S.O. No.		Drawing Revision	D		
Prsht Rev.	NC			Material			
First Issue	/ /	Type	LARGE FAB ASSY	Due Date	17/06/2009	Qty:	2 Um: Each
Previous Run	48328						
Written By							
Checked & Approved By	<u>JWD 09-06-11</u>						
Comment	Est Rev:A 08-12-02 new issue DD verified by:EC						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D31663	Basket Hoop	
		Comment: Qty.: 0.0840 Each(s)/Unit Total : 0.1680 Each(s) Basket Hoop batch: 47073 (1) 47957(0)	SAD 09-06-17 (2)
2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1 1- pick D3166-3 cut D2989-3 to length using DT9441 template and cut 45 degree as per dwg D2989 2- remove identification markings 3- deburr	SAN 09-06-17 (2)
3.0	QC5	INSPECT WORK TO CURRENT STEP	 <i>(2)</i>
		Comment: INSPECT WORK TO CURRENT STEP	S 09/06/19 (X2)
4.0	PACKAGING 1	PACKAGING RESOURCE #1	 <i>(2)</i>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Basket	PD 09-06-22 (2)
5.0	QC21	FINAL INSPECTION/W/O RELEASE	 <i>09/06/22 XJ</i>
		Comment: FINAL INSPECTION/W/O RELEASE	
Job Completion			<i>MF 09-06-22</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D

C

C

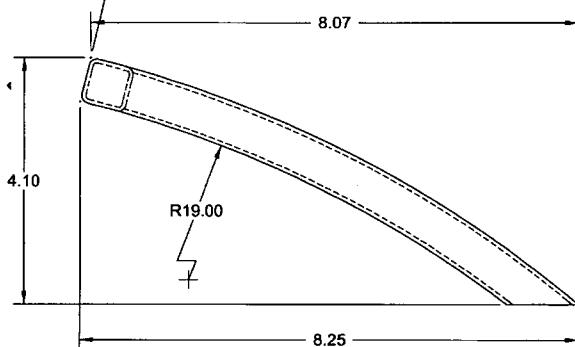
B

B

A

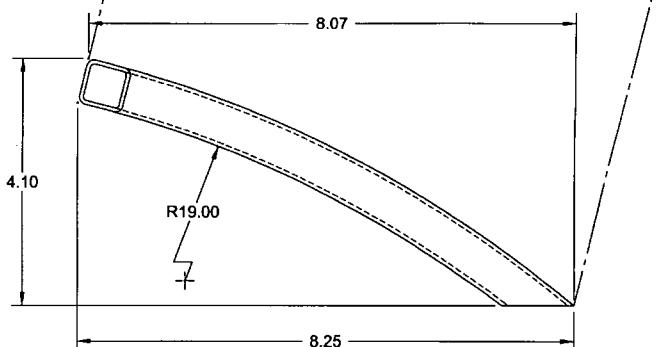
A

0.75 X 45°
CHAMFER



D2989-3 RIB

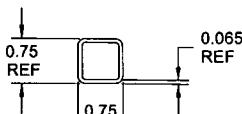
0.75 X 45°
CHAMFER



D2989-4 RIB

NO. 48506
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
ENGINEERING
INCONTROLLED COPY
SHOP COPY
RETURN TO
DART AEROSPACE LTD

NOTES:
1) MATERIAL: D3166-3 BASKET HOOP
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
8) WEIGHT: D2989-3/-4 = 0.39 lbs;



TYPICAL SECTION
VIEW

DESIGN	DS	DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	08.09.24	SCALE NTS
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RELEASED
08/11/18 NM

8 7 6 5 4 3 2 1